



## Material - JIS SCS 21

### Standard Specification for Austenitic Stainless Steel Castings for General Application

Group - Ferrous Stainless Steel Alloys

Sub Group - G 5121 Austenitic Stainless Steel Castings for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	Solutionizing: 1030-1150°C, rapid cooling.	
Silicon	Si %	2.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	18.000 - 21.000		
Nickel	Ni %	9.000 - 12.000		
Iron	Fe %	Balance		
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-	-	-		
			Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	28 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	183 max.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4552	EN	European Union	Casting
347 C 17	BS	British	Casting
GX 5 CrNiNb 19-11	DIN	Germany	Casting
SA-351 Grade CF8C	ASME	USA	Casting
A743 CF8C	ASTM	USA	Casting
A744 CF8C	ASTM	USA	Casting
A351 CH8C	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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